

# Kleen Cycle Program

Over 300 Million Lbs. of Spent Blast Abrasive Kept Out of Landfill and Beneficially Recycled.



## First:

- Let us work with you for a proper recycle/disposal program for your existing sand blast waste



## Select White Lightning™ Abrasive: Maximum productivity- Minimum Waste

- Kleen Cycle begins with the shipment of White Lightning Blast media for use at your facility.
- This engineered aluminum oxide blast abrasive will be sized and formulated for your application.
- We will even run a test blast of your part to determine the best mix for your operation.
- Expect faster blast results with less media usage.\*



## Waste Sample: Environmental Stewardship

- You take representative sample of spent abrasive blast media and ship to KIS in provided prepaid envelope with completed chain of custody. \*\*



## Waste Analysis / Designation: Analyze That

- Spent blast media is analyzed by a Certified Laboratory to determine the appropriate Recycling/Disposal method.



## Spent abrasive is Managed: We'll Pick It Up

- We will now send authorization including job order number to pick up spent media and transport to the recycle facility.



## KleenCycle is now Complete: Used, Recycled, Reorder

- Your waste will be managed compliant with Federal, State, and local regulations.
- Expect lower overall costs for your process.
- Reorder White Lightning to restart the KleenCycle Program.

***"We have saved over \$5,000 in the last 6 months with the Kleen Cycle Program.  
It's good for the bottom line, and good for the Bay."***

— John Hildebrand, V.P., Reliance Powder Coating Systems

\* White L ceramic bullet proof vest inserts. This material would have been landfill space and now saves the cost to manufacture new Aluminum Oxide. This should allow P.2., ISO 1400 and Green Credit Qualification. It wo Each 250 Lbs

ed. White Lightning is manufactured from excess

1. [http://doc.tms.org/ezMerchant/prodtms.nsf/ProductLookupItemID/JOM-9905-24/\\$FILE/JOM-9905-24F.pdf?OpenElement](http://doc.tms.org/ezMerchant/prodtms.nsf/ProductLookupItemID/JOM-9905-24/$FILE/JOM-9905-24F.pdf?OpenElement)  
2. [www.electricitychoices.org/calculate.html](http://www.electricitychoices.org/calculate.html)

\*\* Sample must be taken as a true representation of the waste stream conforming to EPA. SW846